SAFETY DATA SHEET



Date of issue/Date of revision21 February 2020Version 10.03

| Section 1. Identification | |
|--|---|
| Product code | : 00182339 |
| Product name | : SIGMACOVER 805 HARDENER |
| Product type | : Liquid. |
| Relevant identified uses of Identified uses Coating. Paints. Painting-re | the substance or mixture and uses advised against lated materials. |
| Supplier's details | : PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737 |
| Emergency telephone number (with hours of operation) | : CHEMTREC +(65)-31581349 (CCN 17704) |

Section 2. Hazards identification

| Classification of the substance or mixture | : FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 REPRODUCTIVE TOXICITY (Fertility) - Category 1B SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract |
|--|--|
| | SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3 |

| GHS label elements, inclu Hazard pictograms | iding precautionary statements | |
|--|--|--|
| Signal word | : Danger | |
| Hazard statements | Flammable liquid and vapour. Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May damage fertility. May cause respiratory irritation. | |

Product code 00182339

Product name SIGMACOVER 805 HARDENER

Section 2. Hazards identification

| Precautionary statements | |
|--------------------------|---|
| Prevention | : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid breathing vapour. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. |
| Response | : IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. |
| Storage | : Store locked up. Store in a well-ventilated place. Keep cool. |
| Disposal | : Dispose of contents and container in accordance with all local, regional, national and international regulations. |

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

| CAS number | : Not applicable. |
|------------|-------------------|
| EC number | : Mixture. |

| Ingredient name | % | CAS number |
|--|----------|------------|
| Epoxy Amine Resin | 25 - <50 | SUB128820 |
| xylene | 10 - <20 | 1330-20-7 |
| Propylidynetrimethanol, propoxylated, reaction products with ammonia | 10 - <20 | 39423-51-3 |
| benzyl alcohol | 10 - <20 | 100-51-6 |
| 2-methylpropan-1-ol | 5 - <10 | 78-83-1 |
| bisphenol A | 3 - <5 | 80-05-7 |
| m-phenylenebis(methylamine) | 3 - <5 | 1477-55-0 |
| ethylbenzene | 3 - <5 | 100-41-4 |
| 2,4,6-tris(dimethylaminomethyl)phenol | 1 - <3 | 90-72-2 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

| Description of necess | ary first aid measures |
|------------------------------|--|
| Eye contact | Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. |
| Inhalation | Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting. |

Most important symptoms/effects, acute and delayed

| Inhalation : H Skin contact : C Ingestion : H Over-exposure signs/symptoms Eye contact : Au pa wu re Inhalation : Au Skin contact : Au Skin contact : Au Skin contact : Au | Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause in allergic skin reaction. Harmful if swallowed. Adverse symptoms may include the following: |
|--|--|
| Skin contact : Car Ingestion : H Over-exposure signs/symptoms Eye contact : Au pa w Inhalation : Au Skin contact : Au Skin contact : Au | Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause in allergic skin reaction. Harmful if swallowed. |
| Ingestion : H Over-exposure signs/symptoms Eye contact : A pa w Inhalation : A re co re in skin contact : A pa | n allergic skin reaction. łarmful if swallowed. dverse symptoms may include the following: |
| Over-exposure signs/symptoms Eye contact : A pa w Inhalation : A re cc in sk sk Skin contact : A | dverse symptoms may include the following: |
| Eye contact : Au pa wu Inhalation : Au Inhalation : Au re co re co skin contact : Au | |
| Inhalation : A re co re in sk Skin contact : A pa | |
| re cc re in sk Skin contact : A pa | vatering edness |
| pa | Adverse symptoms may include the following: espiratory tract irritation oughing educed foetal weight ncrease in foetal deaths keletal malformations |
| dı cr bl re in | dverse symptoms may include the following: ain or irritation edness ryness racking listering may occur educed foetal weight norease in foetal deaths keletal malformations |
| st re in | dverse symptoms may include the following: tomach pains educed foetal weight ncrease in foetal deaths keletal malformations |

Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

| Notes to physician | : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
|----------------------------|---|
| Specific treatments | : No specific treatment. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)

Section 5. Firefighting measures

| Extinguishing media | |
|---|--|
| Suitable extinguishing media | : Use dry chemical, CO ₂ , water spray (fog) or foam. |
| Unsuitable extinguishing media | : Do not use water jet. |
| Specific hazards arising from the chemical | : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. |
| Hazardous thermal decomposition products | : Decomposition products may include the following materials: carbon oxides nitrogen oxides |
| Special protective actions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. |
| Special protective equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

Section 6. Accidental release measures

| Personal precautions, protecti | ve equipment and emergency procedures |
|--------------------------------|---|
| For non-emergency personnel | : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| For emergency responders | : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |

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Section 6. Accidental release measures

| Environmental precautions | : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). |
|-------------------------------|--|
| Methods and material for cont | inment and cleaning up |
| Small spill | Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. |
| Large spill | Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. |

Section 7. Handling and storage

Precautions for safe handling

| Protective measures | : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container. |
|--|---|
| Advice on general occupational hygiene | : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on |

hygiene measures.

Section 7. Handling and storage

| Conditions for safe storage, | : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in |
|------------------------------|---|
| including any | accordance with local regulations. Store in a segregated and approved area. Store |
| incompatibilities | in original container protected from direct sunlight in a dry, cool and well-ventilated |
| | area, away from incompatible materials (see Section 10) and food and drink. Store |
| | locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep |
| | container tightly closed and sealed until ready for use. Containers that have been |
| | opened must be carefully resealed and kept upright to prevent leakage. Do not store |
| | in unlabelled containers. Use appropriate containment to avoid environmental |
| | contamination. See Section 10 for incompatible materials before handling or use. |

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | | Exposure limits |
|-------------------------------------|--|---|
| xylene | | Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours. |
| 2-methylpropan-1-ol | | Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 152 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours. |
| m-phenylenebis(methylamine) | | Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 0.1 mg/m ³ 15 minutes. |
| ethylbenzene | | Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 543 mg/m ³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours. |
| Recommended monitoring procedures | atmosphere or biological monitoring n of the ventilation or other control mea | |
| Appropriate engineering controls | or other engineering controls to keep | se process enclosures, local exhaust ventilation worker exposure to airborne contaminants |

ontrols or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Section 8. Exposure controls/personal protection

| Environmental exposure controls | : | Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |
|---------------------------------|---|---|
| Individual protection measures | 2 | |
| Hygiene measures | : | Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. |

| | Contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. |
|------------------------|--|
| Eye/face protection | : Chemical splash goggles and face shield. |
| Skin protection | |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. |
| Gloves | : nitrile neoprene |
| Body protection | : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. |
| Other skin protection | : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. |

Section 9. Physical and chemical properties

| Appearance | |
|------------------|---|
| Physical state | : Liquid. |
| Odour | : Amine-like. |
| рН | insoluble in water. |
| Boiling point | : >37.78°C (>100°F) |
| Flash point | : Closed cup: 31°C (87.8°F) |
| Evaporation rate | : Highest known value: 0.84 (ethylbenzene) Weighted average: 0.55compared with butyl acetate |

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Section 9. Physical and chemical properties

| Flammability (solid, gas) | liquid | |
|---------------------------|--|--|
| Vapour pressure | Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol) Weighted average: 0.67 kPa (5.03 mm Hg) (at 20°C) | |
| Vapour density | Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.5 (Air = 1) | |
| Relative density | 1.02 | |
| Solubility | Insoluble in the following materials: cold water. | |
| Auto-ignition temperature | 270°C | |
| Viscosity | Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt) | |
| Viscosity | > 100 s (ISO 6mm) | |

Section 10. Stability and reactivity

| Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
|------------------------------------|--|
| Chemical stability | : The product is stable. |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | : When exposed to high temperatures may produce hazardous decomposition products. |
| Incompatible materials | : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. |
| Hazardous decomposition products | : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides |

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|---------------------------------|---------|-------------------------|----------|
| xylene | LD50 Dermal | Rabbit | >1.7 g/kg | - |
| - | LD50 Oral | Rat | 4.3 g/kg | - |
| Propylidynetrimethanol, propoxylated, reaction products with ammonia | LD50 Dermal | Rabbit | 0.4 g/kg | - |
| producto with diminoria | LD50 Oral | Rat | 0.22 g/kg | _ |
| benzyl alcohol | LC50 Inhalation Dusts and mists | Rat | >4178 mg/m ³ | 4 hours |
| , | LD50 Dermal | Rabbit | 2000 mg/kg | - |
| | LD50 Oral | Rat | 1.23 g/kg | - |
| 2-methylpropan-1-ol | LC50 Inhalation Vapour | Rat | 24.6 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 2460 mg/kg | - |
| | LD50 Oral | Rat | 2830 mg/kg | - |
| bisphenol A | LD50 Dermal | Rabbit | 3600 mg/kg | - |
| | LD50 Oral | Rat | 3.25 g/kg | - |

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Section 11. Toxicological information

| m-phenylenebis (methylamine) | LC50 Inhalation Gas. | Rat | 700 ppm | 1 hours |
|---|------------------------|-----------------------|-------------|---------|
| | LD50 Dermal | Rat - Male, Female | >3100 mg/kg | - |
| | LD50 Oral | Rat | 930 mg/kg | - |
| ethylbenzene | LC50 Inhalation Vapour | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| | LD50 Oral | Rat | 3.5 g/kg | - |
| 2,4,6-tris (dimethylaminomethyl) phenol | LD50 Dermal | Rabbit | 1.28 g/kg | - |
| | LD50 Dermal | Rat | 1280 mg/kg | - |
| | LD50 Oral | Rat | 1200 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|--------------------------|---------|-------|---------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 | - |
| m-phenylenebis (methylamine) | Skin - Severe irritant | Rat | - | mg 4 hours | 4 hours |
| 2,4,6-tris (dimethylaminomethyl) phenol | Skin - Visible necrosis | Rabbit | - | 4 hours | 7 days |

Conclusion/Summary

- Skin : The
- : There are no data available on the mixture itself.
 - : There are no data available on the mixture itself.
- Respiratory

Eyes

: There are no data available on the mixture itself.

Sensitisation

| Product/ingredient name | Route of exposure | Species | Result | |
|---|-------------------|------------|-------------|--|
| m-phenylenebis (methylamine) | skin | Mouse | Sensitising | |
| 2,4,6-tris (dimethylaminomethyl) phenol | skin | Guinea pig | Sensitising | |
| · Conclusion/Summary | | | | |

| Skin | : There are no data available on the mixture itself. |
|---------------------------|--|
| Respiratory | : There are no data available on the mixture itself. |
| Mutagenicity | |
| Conclusion/Summary | : There are no data available on the mixture itself. |
| Carcinogenicity | |
| Conclusion/Summary | : There are no data available on the mixture itself. |
| Reproductive toxicity | |
| Conclusion/Summary | : There are no data available on the mixture itself. |
| Teratogenicity | |
| | |

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| | English (GB) |

Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---------------------|------------|-------------------|---------------------------------|
| xylene | Category 3 | Not applicable. | Respiratory tract irritation |
| 2-methylpropan-1-ol | Category 3 | Not applicable. | Narcotic effects |
| | Category 3 | Not applicable. | Respiratory tract irritation |
| bisphenol A | Category 3 | Not applicable. | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

Information on likely routes : Not available.

| Name | | Route of exposure | Target organs |
|--------------|------------|-------------------|----------------|
| ethylbenzene | Category 2 | Not determined | hearing organs |

Aspiration hazard

| Name | Result |
|------|--|
| | ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 |

| of exposure | |
|--|--|
| Potential acute health effects | |
| Eye contact | : Causes serious eye damage. |
| Inhalation | : Harmful if inhaled. May cause respiratory irritation. |
| Skin contact | : Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction. |
| Ingestion | : Harmful if swallowed. |
| Symptoms related to the physe Eye contact | sical, chemical and toxicological characteristics Adverse symptoms may include the following: pain watering redness |
| Inhalation | Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations |

Section 11. Toxicological information

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|--------------|---|
| Skin contact | : Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations |
| Ingestion | : Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations |

Delayed and immediate effects as well as chronic effects from short and long-term exposure

| Short term exposure | | |
|--------------------------------|--|----|
| Potential immediate effects | Not available. | |
| Potential delayed effects | Not available. | |
| Long term exposure | | |
| Potential immediate effects | Not available. | |
| Potential delayed effects | Not available. | |
| Potential chronic health eff | <u>s</u> | |
| General | Prolonged or repeated contact can defat the skin and lead to irritation, cracking and or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. | 1/ |
| Carcinogenicity | No known significant effects or critical hazards. | |
| Mutagenicity | No known significant effects or critical hazards. | |
| Teratogenicity | No known significant effects or critical hazards. | |
| Developmental effects | No known significant effects or critical hazards. | |
| Fertility effects | May damage fertility. | |

Numerical measures of toxicity

Acute toxicity estimates

| Route | ATE value |
|------------------------------|---------------|
| Oral | 1414.85 mg/kg |
| Dermal | 1738.99 mg/kg |
| Inhalation (gases) | 46517.54 ppm |
| Inhalation (vapours) | 23.5 mg/l |
| Inhalation (dusts and mists) | 2.04 mg/l |

Other information

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Section 11. Toxicological information

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Epoxy Amine Resin, 4,4'-isopropylidenediphenol, m-phenylenebis(methylamine), 2,4,6-tris (dimethylaminomethyl)phenol. May produce an allergic reaction.

Section 12. Ecological information

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| | | _ |

| Product/ingredient name | Result | Species | Exposure |
|--|--|---|----------|
| 2-methylpropan-1-ol | Acute EC50 1100 mg/l | Daphnia | 48 hours |
| bisphenol A | Chronic EC10 3.47 mg/l Marine water | Algae - Cochlodinium polykrikoides - Exponential growth phase | 72 hours |
| | Chronic NOEC 0.86 mg/l Fresh water | Daphnia - Daphnia magna - Neonate | 21 days |
| ethylbenzene | Acute LC50 150 to 200 mg/l Fresh water | Fish | 96 hours |
| 2,4,6-tris (dimethylaminomethyl)pheno | Acute LC50 175 mg/l | Fish | 96 hours |
| Conclusion/Summary | : There are no data available on the n | nixture itself. | · |

Persistence/degradability

| Conclusion/Summary : There are no data available on the mixture itself. | | | |
|--|-------------------|------------|------------------|
| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
| xylene | - | - | Readily |
| benzyl alcohol | - | - | Readily |
| ethylbenzene | - | - | Readily |

Bioaccumulative potential

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Section 12. Ecological information

| | <u> </u> | | |
|---------------------------------|----------|-------------|-----------|
| Product/ingredient name | LogPow | BCF | Potential |
| xylene | 3.16 | 7.4 to 18.5 | low |
| benzyl alcohol | 1.1 | - | low |
| 2-methylpropan-1-ol | 0.76 | - | low |
| bisphenol A | 3.32 | 43.65 | low |
| m-phenylenebis (methylamine) | 0.18 | 2.69 | low |
| ethylbenzene | 3.15 | 79.43 | low |

<u>Mobility in soil</u>

| Soil/water partition | : Not available. |
|----------------------|------------------|
| coefficient (Koc) | |

| Other adverse effects | : No known significant effects or critical hazards. |
|-----------------------|---|
|-----------------------|---|

Section 13. Disposal considerations

| Disposal methods | : The generation of waste should be avoided or minimised wherever possible |
|------------------|--|
| Disposal methods | : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid |
| | dispersal of spilt material and runoff and contact with soil, waterways, drains and |
| | Sewers. |

Section 14. Transport information

| | UN | IMDG | IATA |
|-------------------------------|---|---|---|
| UN number | UN3469 | UN3469 | UN3469 |
| UN proper shipping name | PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE | PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE | PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE |
| Transport hazard class(es) | 3 (8) | 3 (8) | 3 (8) |
| Packing group | III | III | III |
| Environmental hazards | No. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |

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| | | - |

Section 14. Transport information

Additional information

| UN | :None identified. |
|------|-------------------|
| IMDG | :None identified. |

IATA :None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Section 16. Other information

History

| Date of issue/Date of revision | : 21 February 2020 |
|--------------------------------|---|
| Date of previous issue | : 2/21/2020 |
| Version | : 10.03 |
| Prepared by | : EHS |
| Key to abbreviations | : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations |

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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