SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

15 December 2017

Version 6

Section 1. Identification

Product code : 00314692

Product name : SIGMACOVER 256/435/456/522 HARDENER
Product name : SIGMACOVER 256/435/456/522 HARDENER

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview

Liquid.

Characteristic.

Mammable liquid and vapor.

Harmful if inhaled.

May be harmful in contact with skin.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause damage to organs. (respiratory tract)

May cause drowsiness or dizziness.

Toxic to aquatic life with long lasting effects.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

F exposed or concerned: Call a POISON CENTER or physician. IF INHALED: Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. IF ON SKIN (or hair): Immediately call a POISON CENTER or physician. IF ON SKIN: Call a POISON CENTER or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Immediately call a POISON CENTER or physician.

See Section 12 for environmental precautions.

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Section 2. Hazards identification

Classification of the substance or mixture

►CAMMABLE LIQUIDS - Category 3
 ACUTE TOXICITY (dermal) - Category 5

 ACUTE TOXICITY (inhalation) - Category 4
 SKIN CORROSION/IRRITATION - Category 1C

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (respiratory tract) -

Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 38.2% (Oral), 49.7% (Dermal), 71.4% (Inhalation)

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 22.9%

GHS label elements

Hazard pictograms











Signal word

Hazard statements

: Danger

: Mammable liquid and vapor.

Harmful if inhaled.

May be harmful in contact with skin.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause damage to organs. (respiratory tract)

May cause drowsiness or dizziness.

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. IF exposed or concerned: Call a POISON CENTER or physician. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water.

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Product name SIGMACOVER 256/435/456/522 HARDENER

Section 2. Hazards identification

Call a POISON CENTER or physician if you feel unwell. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : Store locked up. Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Physical and chemical

hazards

: Flammable liquid and vapor.

Health hazards : Marmful if inhaled. May be harmful in contact with skin. Causes severe skin burns

and eye damage. Prolonged or repeated contact may dry skin and cause irritation. Causes digestive tract burns. May cause an allergic skin reaction. Suspected of causing cancer. May cause damage to organs. (respiratory tract) May cause

drowsiness or dizziness.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Environmental hazards : Toxic to aquatic life with long lasting effects.

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Section 2. Hazards identification

Other hazards which do not result in classification

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil	10 - <25	68082-29-1
fatty acids and triethylenetetramine		
xylene isomers mixture	10 - <25	1330-20-7
Solvent naphtha (petroleum), light aromatic	10 - <25	64742-95-6
1-methoxy-2-propanol	10 - <25	107-98-2
1,2,4-trimethylbenzene	1 - <10	95-63-6
2,4,6-tris(dimethylaminomethyl)phenol	1 - <10	90-72-2
ethylbenzene	1 - <10	100-41-4
1,3,5-trimethylbenzene	1 - <10	108-67-8
n-propylbenzene	1 - <10	103-65-1
Amines, polyethylenepoly-, triethylenetetramine fraction	1 - <10	90640-67-8
1,2,3-trimethyl benzene	1 - <10	526-73-8

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water

for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness.

Skin contact : Causes severe burns. May be harmful in contact with skin. Defatting to the skin.

May cause an allergic skin reaction.

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Section 4. First aid measures

Ingestion

: Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Over-exposure signs/symptoms

Eve contact

: Adverse symptoms may include the following:

pain watering redness

Inhalation

: Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact

: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion

Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments
Protection of first-aiders

: No specific treatment.

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly

with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides

nitrogen oxides

halogenated compounds

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate

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Section 7. Handling and storage

ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, including any incompatibilities

: Storage temperature: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
xylene isomers mixture	GBZ 2.1 (China, 4/2007).
	PC-STEL: 100 mg/m³ 15 minutes.
	PC-TWA: 50 mg/m ³ 8 hours.
1-methoxy-2-propanol	ACGIH TLV (United States, 3/2017).
	STEL: 369 mg/m³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 184 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
1,2,4-trimethylbenzene	ACGIH TLV (United States, 3/2017).
	TWA: 123 mg/m³ 8 hours.
	TWA: 25 ppm 8 hours.
ethylbenzene	GBZ 2.1 (China, 4/2007).
	PC-STEL: 150 mg/m³ 15 minutes.
	PC-TWA: 100 mg/m ³ 8 hours.
1,3,5-trimethylbenzene	ACGIH TLV (United States, 3/2017).
	TWA: 123 mg/m³ 8 hours.
	TWA: 25 ppm 8 hours.
1,2,3-trimethyl benzene	ACGIH TLV (United States, 3/2017).
	TWA: 123 mg/m ³ 8 hours.
	TWA: 25 ppm 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection Skin protection : Chemical splash goggles and face shield.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves
Body protection

: ntrile neoprene

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Odor : Characteristic.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 32°C (89.6°F)

Material supports : Yes.

combustion.

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Product name SIGMACOVER 256/435/456/522 HARDENER

Section 9. Physical and chemical properties

Relative density

Solubility Viscosity

: Insoluble in the following materials: cold water.

: Kinematic (room temperature): >4 cm²/s

Kinematic (40°C): >0.21 cm²/s

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

Depending on conditions, decomposition products may include the following:

materials: carbon oxides nitrogen oxides halogenated compounds

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene isomers mixture	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m³	4 hours
	LD50 Oral	Rat	5 g/kg	-
2,4,6-tris(dimethylaminomethyl) phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
•	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1,3,5-trimethylbenzene	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Oral	Rat	5000 mg/kg	-
n-propylbenzene	LD50 Oral	Rat	6040 mg/kg	-
Amines, polyethylenepoly-,	LD50 Dermal	Rabbit	1465 mg/kg	-
triethylenetetramine fraction				

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Section 11. Toxicological information

	LD50 Oral	Rat	1716 mg/kg	-
1,2,3-trimethyl benzene	LD50 Oral	Rat	11.4 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
	Eyes - Severe irritant	Rabbit	-	-	-
xylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Patty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
2,4,6-tris (dimethylaminomethyl) phenol	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Solvent naphtha (petroleum), light aromatic	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
1-methoxy-2-propanol	Category 3	Not applicable.	Narcotic effects
1,2,4-trimethylbenzene	Category 3	Not applicable.	Respiratory tract irritation
1,3,5-trimethylbenzene	Category 3	Not applicable.	Respiratory tract irritation
n-propylbenzene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects

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Section 11. Toxicological information

, , , , , , , , , , , , , , , , , , , ,	5 - 7	respiratory tract Respiratory tract	
-		 irritation	

Specific target organ toxicity (repeated exposure)

Name	3.7	Route of exposure	Target organs
e thylbenzene	Category 2	Not determined	Not determined

Aspiration hazard

Name	Result
1 11 77 0	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
n-propylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

: Harmful if inhaled. Can cause central nervous system (CNS) depression. May Inhalation

cause drowsiness or dizziness.

: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. **Skin contact**

May cause an allergic skin reaction.

: Corrosive to the digestive tract. Causes burns. Can cause central nervous system Ingestion

(CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

: Adverse symptoms may include the following: **Eye contact**

> pain watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact : Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

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Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged

or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	5768.8 mg/kg
Dermal	2234.3 mg/kg
Inhalation (gases)	4885.3 ppm
Inhalation (vapors)	14.17 mg/l
Inhalation (dusts and mists)	1.628 mg/l

Other information

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine, 2,4,6-tris(dimethylaminomethyl)phenol, Amines, polyethylenepoly-, triethylenetetramine fraction. May produce an allergic reaction.

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
, , , ,	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish - Lepomis macrochirus - Young of the year	96 hours
Amines, polyethylenepoly-, triethylenetetramine fraction	Acute EC50 20 mg/l	Aquatic plants - Daphnia magna	72 hours
	Acute EC50 31.1 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 330 mg/l	Fish - Pimephales promelas	96 hours
	Acute NOEC 2.5 mg/l	Crustaceans	72 hours

Persistence/degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene isomers mixture ethylbenzene	- -	- -	Not readily Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene isomers mixture	3.16	7.4 to 18.5	low
1,2,4-trimethylbenzene	3.63	120.23	low
ethylbenzene	3.15	79.43	low
1,3,5-trimethylbenzene	3.42	186.21	low
n-propylbenzene	3.69	-	low
Amines, polyethylenepoly-, triethylenetetramine fraction	-2.65	-	low
1,2,3-trimethyl benzene	3.66	194.98	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	№ N3469	☑ N3469	☑ N3469	☑ N3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Polyamide, Solvent naphtha (petroleum), light aromatic)	Not applicable.

Additional information

CN : None identified. UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

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Product name SIGMACOVER 256/435/456/522 HARDENER

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

: Production Safety Law of the People's Republic of China

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/T16483) Guidance on the compilation of safety data sheet for chemical products (GB/T17519)

General rule for preparation of precautionary label for chemicals (GB15258)

Safety rules for classification, precautionary labeling and precautionary statements of

chemicals (GB30000.2-29)

Section 16. Other information

History

Date of issue/Date of

revision

References

Date of previous issue

Version

: 9/20/2017

: 15 December 2017

: 6

EHS

Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods by

Rail

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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