

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013 - China

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: HEMPADUR MULTI-STRENGTH 35539

Product identity: 3553910500

Product type: epoxy primer (base for multi-component product)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : metal industry, ships and shipyards.

Ready-for-use mixture: 35530 = 35539 3 vol. / 95530 1 vol. 35534 = 35539 3 vol. / 95534 1 vol.

Identified uses: Industrial applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

data sheet 1.4 Emergency telephone number

Company details : HEMPEL (CHINA) LTD.

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consultation +86 400-6267-911

Manufacturer: HEMPEL (KUNSHAN) COATINGS LTD.

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HEMPEL (YANTAI) COATINGS LTD.No.12 Zhujiang Road, Economic & Tech.
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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

GHS Classification

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SKIN SENSITIZATION - Category 1

GERM CELL MUTAGENICITY - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms:







Signal word: Warning

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SECTION 2: Hazards identification

Hazard statements: H319 - Causes serious eye irritation.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H341 - Suspected of causing genetic defects. H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements:

Prevention: Obtain special instructions before use. Avoid breathing vapors, spray or mists. Wear protective gloves/

protective clothing/eye protection/face protection.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If skin irritation occurs: Get medical attention.

Hazardous ingredients: prephenol A-(epichlorhydrin) epoxy resin MW =< 700

(versatic acid) monoglycidylester

middle molecular epoxy resin MMW 700-1200

Methylstyrenated phenol

2.3 Other hazards

Other hazards which do not result None known.

in classification:

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	GHS Classification
pisphenol A-(epichlorhydrin) epoxy resin MW =< 700	25068-38-6	≥25 - ≤50	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2
(versatic acid) monoglycidylester	26761-45-5	≥10 - ≤25	SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2
middle molecular epoxy resin MMW 700-1200	25068-38-6	≥5 - ≤10	SKIN CORROSION/ÎRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2
Methylstyrenated phenol	68512-30-1	≥3 - ≤5	SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth

to an unconscious person.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15

minutes, occasionally lifting the upper and lower eyelids. Seek immediate medical attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If unconscious, place in recovery position and

seek medical advice.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use

recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep person warm

and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so

that vomit will not re-enter the mouth and throat.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to

the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly

with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation: No known significant effects or critical hazards.

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SECTION 4: First aid measures

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering

redness

Inhalation: No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been

ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media: Recommended: alcohol resistant foam, CO₂, powders, water spray.

Not to be used: waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or

mixture:

In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained

and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products: Decomposition products may include the following materials: carbon oxides halogenated compounds

metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training.

6.2 Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Contains epoxy constituents. Avoid all possible skin contact with epoxy and amine containing products, they may cause allergic reactions. Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact

with the product. Safety eyewear should be used when there is a likelihood of exposure.





Hygiene measures: Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking,

using lavatory, and at the end of day.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment

indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of

protection: chemical splash goggles.

Hand protection: Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The

quality of the chemical-resistant protective gloves must be chosen as a function of the specific

workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the

appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, nitrile rubber, butyl rubber, Viton®

Short term exposure: neoprene rubber, natural rubber (latex), polyvinyl alcohol (PVA), polyvinyl chloride

(PVC)

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SECTION 8: Exposure controls/personal protection

Body protection: Personal protective equipment for the body should be selected based on the task being performed and

the risks involved handling this product.

Wear suitable protective clothing. Always wear protective clothing when spraying.

Respiratory protection: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk

assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Wear appropriate respirator when ventilation is inadequate. Be sure to use approved/certified respirator or equivalent. It is not possible to specify precise filter type, since the actual work situation is unknown.

Supplier of respirators should be contacted in order to find the appropriate filter.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Color : Grey

Odor : Amine-like.

pH: Testing not relevant or not possible due to nature of the product.

Melting point/freezing point: -16°C This is based on data for the following ingredient: bisphenol A-(epichlorhydrin) epoxy resin MW =

< 700

Boiling point/boiling range: Testing not relevant or not possible due to nature of the product.

Flash point : Closed cup: 143°C (289.4°F)

Evaporation rate: Testing not relevant or not possible due to nature of the product.

Flammability: Not available.

Lower and upper explosive No specific data.

(flammable) limits:

ahla) limite :

Vapor pressure : Vapor

< 700

Vapor density: Testing not relevant or not possible due to nature of the product.

Relative density: 1.275 g/cm³

Solubility(ies):

Partition coefficient (LogKow): Testing not relevant or not possible due to nature of the product.

Auto-ignition temperature: Testing not relevant or not possible due to nature of the product.

Decomposition temperature: Testing not relevant or not possible due to nature of the product.

Viscosity: Testing not relevant or not possible due to nature of the product.

Explosive properties: Testing not relevant or not possible due to nature of the product.

Oxidizing properties: Testing not relevant or not possible due to nature of the product.

Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight: Weighted average: 0 % Water % by weight: Weighted average: 0 %

VOC content : 0.34 g/l
VOC content - Hong Kong : 0.34 g/l

TOC Content: Weighted average: 0 g/l
Solvent Gas: Weighted average: 0 m³/l

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SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

No specific data.

10.5 Incompatible materials

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Epoxy and amine containing products can cause skin disorders such as allergic eczema. The allergy may arise after only a short exposure period.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
pisphenol A-(epichlorhydrin) epoxy resin MW =< 700	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
(versatic acid) monoglycidylester	LC50 Inhalation Vapor	Rat	240 mg/m³	4 hours
, , , ,	LD50 Dermal	Rat	3800 mg/kg	-
	LD50 Oral	Rat	9600 mg/kg	-
middle molecular epoxy resin MMW 700-1200	LD50 Dermal	Rat	>2000 mg/kg	-
Methylstyrenated phenol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-

Acute toxicity estimates

Route	ATE value
No known significant effects or critical hazards.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
pisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Eyes - Mild irritant	Rabbit	-	-
	Skin - Mild irritant	Rabbit	-	-
(versatic acid) monoglycidylester	Skin - Moderate irritant	Rabbit	_	0.5 Mililiters
Methylstyrenated phenol	Eyes - Mild irritant	Rabbit	-	-
octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Skin - Mild irritant	Rabbit	-	-
	Eyes - Mild irritant	Rabbit	-	-

Sensitizer

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SECTION 11: Toxicological information

Product/ingredient name	Route of exposure	Species	Result
pisphenol A-(epichlorhydrin) epoxy resin MW =< 700	skin	Guinea pig	Sensitizing
(versatic acid) monoglycidylester middle molecular epoxy resin MMW 700-1200	skin skin	Guinea pig Guinea pig	Sensitizing Sensitizing
octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin	Guinea pig	Sensitizing

Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
rersatic acid) monoglycidylester	-	Muta. 2, H341	-	-

Sensitization: Contains bisphenol A-(epichlorhydrin) epoxy resin MW =< 700, (versatic acid) monoglycidylester,

middle molecular epoxy resin MMW 700-1200, Methylstyrenated phenol, octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine. May produce an allergic reaction.

Other information : No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
prisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Acute EC50 >11 mg/l	Algae	72 hours
	Acute EC50 1.4 - 1.7 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 3.1 mg/l	Fish - fathead minnow (Pimephales promelas)	96 hours
(versatic acid) monoglycidylester	Acute EC50 2.9 mg/l	Algae	96 hours
, , , ,	Acute EC50 3.5 mg/l	Daphnia	48 hours
	Acute LC50 5 mg/l	Fish	96 hours
middle molecular epoxy resin MMW 700-1200	Acute EC50 >100 mg/l	Daphnia	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours
Methylstyrenated phenol	Acute EC50 15 mg/l Acute EC50 14 - 51 mg/l Acute EC50 25.8 mg/l	Algae Daphnia Fish	72 hours 48 hours 96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Fishenol A-(epichlorhydrin) epoxy resin MW =< 700	OECD 302B Inherent Biodegradability: Zahn-Wellens/ EMPA Test	12 % - Not readily - 28 days	-	-
(versatic acid) monoglycidylester	-	7 - 8 % - Not readily - 28 days	-	-
octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	OECD 301D Ready Biodegradability - Closed Bottle Test	22 % - Not readily - 28 days	-	-
Product/ingredient name	Aquatic half-life	Photolysis	Biode	gradability
pisphenol A-(epichlorhydrin) epoxy resin MW =< 700 (versatic acid) monoglycidylester octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	-	-	Not readily Not readily Not readily	

12.3 Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
presphenol A-(epichlorhydrin) epoxy resin MW =< 700 (versatic acid) monoglycidylester middle molecular epoxy resin MMW 700-1200 Methylstyrenated phenol octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	2.64 - 3.78 4.4 2.64 - 3.78 3.627 5.86	31	low high low low high

12.4 Mobility in soil

Soil/water partition coefficient

No known data avaliable in our database.

(K_{oc}):

Mobility: No known data avaliable in our database.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable. vPvB : Not applicable.

12.6 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimized wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Packaging

The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
UN Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
IMDG Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700). (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1. 1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Emergency schedules F-A, S-F
IATA Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2. 6.1.1 and 5.0.2.8.

PG* : Packing group

Env.*: Environmental hazards

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SECTION 14: Transport information

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Chinese legislation and regulation:

- 1. Regulations on the Safety Administration of Dangerous Chemicals (No.591)
- 2. GB30000.2-2013~GB30000.29-2013 Safety rules for classification, precautionary labelling and precautionary statement of chemicals
- 3. GB13690-2009 General rule for classification and hazard communication of chemicals
- 4. List of hazardous chemicals (2015)
- 5. GB15258-2009 General rules for preparation of precautionary label for chemicals
- GB/T 16483-2008 Safety data sheet for chemical products- Content and order of sections
- 7. GB/T 17519-2013 Guidance on the compilation of safety data sheet for chemical products
- 8. GB12268-2012 List of dangerous goods
- 9. GB6944-2012 Classification and code of dangerous goods
- 10. GB/T 15098-2008 The principle of classification of transport packaging groups of dangerous goods
- 11. The hazardous chemical waste environmental pollution control measures (2005.10.1)
- 12. China hazardous waste list (2016)

International legislation and regulation:

1. UN Recommendations on the Transport of Dangerous Goods - Model Regulations

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

DNEL = Derived No Effect Level

PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

GHS Classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
GERM CELL MUTAGENICITY - Category 2	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical preformance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

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