

EPOMARINE AC (M)

环氧漆AC (M)

PRODUCT DESCRIPTION 产品简介	A high-build polyamide cured modified epoxy coating. 聚酰胺固化的厚涂型改性环氧涂料。
RECOMMENDED USE 用途	For various parts of ship . 用于船舶各部位。
FEATURES 产品特性	Excellent corrosive resistance 极好的防腐性 Excellent impact and abrasion resistance 极好的耐磨耐冲击性能 Resistance to cathodic protection 可承受阴极保护 High-build applicability 极好的厚涂施工性能 Good adhesion to bare steel substrates and a wide range of shop-primed surfaces 同裸钢底材和大量的车间底漆都有良好的附着力。
PHYSICAL PROPERTIES 基本数据	
Color 颜色	Grey and Oxide Red 灰色和铁红色
Volume Solids 体积固体份	58%
VOC 挥发性有机化合物含量	340g/L, accord with EU Dirctive2004/42/EC, subcategory j 340克/升, 符合欧盟溶剂排放指令2004/42/EC, j子类别
Flash Point 闪点	Greater than 20℃ 20℃以上
Film thickness 涂装膜厚	Dry 75-150 microns/coat Wet : 129-258microns/coat 干膜: 75-150微米/道 湿膜: 125-258微米/道
Theoretical Coverage 理论涂布率	5.8m ² /Ltr/100 microns 5.8平方米/升/100 μ m Practical coverage depending on surface conditions, environment, applications, etc. 实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。
APPLICATION 施工	
Application Temperature 施工温度	5℃-40℃
Mixing 混合	Combine Base with Hardener, mix thoroughly with power agitator 混合主剂与固化剂, 使用动力工具搅拌均匀

Mixing Ratio

混合比例

Base/Hardener=4.5/1 (by volume)

主剂/固化剂=4.5/1 (体积比)

Pot Life

混合使用期

5℃	10℃	20℃	30℃
16hrs	12hrs	8hrs	6hrs

Application Methods

施工方法

Airless spray, air spray, brush and roller

无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip	喷嘴尺寸	0.43mm-0.53mm
Nozzle pressure	出口压力	≥ 10Mpa
Thinning ratio	稀释比率	0-15% by volume (体积比)

Brush/Roller 刷涂、滚涂

Thinning ratio	稀释比率	5-10% by volume (重量比)
----------------	------	-------------------------

Thinner

稀释剂

Epomarine Thinner

环氧稀释剂

Drying time &

Overcoating interval

干燥时间&涂装间隔

Temperature	温度	10℃	20℃	30℃
Surface dry	指触干燥	3hrs	1hr	30mins
Touch dry	半硬干燥	24hrs	16hrs	12hrs
Before flooding	耐浸干燥	7days	7days	7days
Min. interval	最小涂装间隔	24hrs	16hrs	12hrs
Max. interval	最大涂装间隔	7days	7days	7days

Applied substrates

适用底材

Bare steel

裸钢

Typical undercoat

适用下涂

SD Zinc 500 etc,

环氧富锌涂料500等

Typical topcoat

适用上涂

PU Finish 2010 or according to the coating system of Cosco Kansai.

聚氨酯面漆2010, 或参考我司涂装配套

STORAGE

贮存

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed.

贮存于干燥阴凉的环境中, 远离热源及火源。包装桶必须保持封闭。

Shelf life

贮存期限

12months from date of production (25℃)

自生产之日起12个月 (25℃)

DISCLAIMER

提请注意

The information given on this sheet is to the best of our knowledge and accurate at the time of issuing. Since conditions of use are beyond the manufacturer' s control, information contained herein is without warranty, implied or otherwise, and the suitability of the material for the use contemplated is the sole responsibility of the buyer. The information contained on this data sheet is subject to modification at any time due to our policy of modification and product development. Please check this date sheet is current prior to using the product.

本说明书所提供信息均为目前我方所掌握最全面正确的资料, 鉴于产品使用条件非我方所能控制, 此中信息不含担保, 即仅在选取产品上对买方负责。由于我公司产品及生产工艺的不断发展, 本说明书的内容也会随时进行更改, 此中所有信息均以我方确认为主。产品使用前, 请确认所持说明书为最新版本。